



Poas Volcano National Park



Costa Rica Toucan



Monteverde Cloud Forest



presents ...

## Tour Highlights

- Poas Volcano National Park
- Coffee Plantation Visit
- Jungle Crocodile Safari Cruise
- Arenal Volcano National Park
- Selvatura Park
- Monteverde Cloud Forest
- Butterfly Garden
- Hummingbird Gallery
- Carara Biological Reserve
- Orchid Garden Tour
- Sarchi Artisan Village
- Farewell Dinner & Folklore Show
- Three multi-night stays
- Resort Day of Leisure

## Tour Includes

- Roundtrip Airfare - ORD
- 18 Meals:
- 8 - Breakfasts, 3 - Lunches, 7 - Dinners
- Professional Naturalist Tour Director
- Motorcoach Transportation
- Hotel Transfers
- Admissions per Itinerary
- Comprehensive Sightseeing
- Baggage Handling
- Int'l Air Departure Taxes

## Accommodations

- 8 Nights Hotel Accommodations
- 1 Night - Ramada Herradura, San Jose
- 2 Nights - Arenal Paraiso, La Fortuna
- 2 Nights - Hotel El Establo, Monteverde
- 2 Nights - Villa Lapas Eco-Resort, Tarcoles
- 1 Night - Ramada Herradura, San Jose

## Tour Rates

**\$2349** per person double  
**\$600** single supplement

# Natural Wonders of Costa Rica

## 9 Days

### October 19, 2011

#### Day 1: Depart USA - Arrive San Jose, Costa Rica

Arrive in San Jose, meet your **Professional Naturalist Tour Director** and transfer to your hotel. On the 4th voyage of Christopher Columbus in 1502, the explorer and his crew discovered the Caribbean side of a beautiful territory he called, "Costa Rica" or "Rich Coast". **Costa Rica** is Central America's greatest hidden gem, a haven for eco-tourism. Experience the lush forests, magnificent waterfalls, rumbling volcanoes, endless coastlines and diverse ecosystems in a place that preserves its delicate ecology for all to enjoy.

#### **Overnight: San Jose**

#### Day 2: San Jose - Poas Volcano National Park Area

This morning enjoy the spectacular scenery of the Central Valley, surrounded by soaring mountains, strawberry plantations and flower farms. Later visit a **Coffee Plantation**. Sample fresh Costa Rican coffee and learn about the history, cultivation and operation of the coffee bean at this working coffee farm. Later travel past tropical landscapes for a visit of **Poas Volcano National Park** where you can safely view this dramatic mile wide crater from an overlook. Overnight in the Arenal Volcano National Park area (La Fortuna) for the next two evenings. Tonight join your traveling companions for a **Welcome Dinner**.

#### **Meals - B,D Overnight: La Fortuna**

#### Day 3: La Fortuna - Day of Leisure

Today enjoy the amenities of your resort and spa hotel. The resort features a wonderful viewing angle of the Arenal Volcano and is surrounded by lush gardens, walking paths, excellent bird watching, swimming pools and hot springs. Enjoy dinner at the resort with your fellow travelers.

#### **Meal - B,D Overnight: La Fortuna**

#### Day 4: Arenal Volcano Nat'l Park - Monteverde

This morning visit the **Arenal Volcano National Park**, one of the 10 most active volcanoes in the world. Its constant emissions of gases and lava will amaze you. Later check into your hotel in the Monteverde Cloud Forest area for a two night stay. Tonight enjoy dinner with your fellow travelers.

#### **Meals - B,D Overnight: Monteverde**

#### Day 5: Monteverde

Today experience the cloud forest conservation project at **Selvatura Park**. A morning nature walk gives you a

unique opportunity to discover first hand the natural beauty of the majestic **Monteverde Cloud Forest Reserve** - one of the largest and most enchanting wildlife sanctuaries in the Americas. Learn about the world of butterflies and all its wonders as you stroll through the **Butterfly Garden**, home to 50 different species from all over the country. Witness a spectacular air show in the **Hummingbird Gallery**, home to some 15 species of hummingbirds from the cloud forest.

#### **Meal - B,D Overnight: Monteverde**

#### Day 6: Monteverde - Tarcoles

This morning depart for a visit to an **Orchid Garden**, enroute gain insight into the stunning diversity of orchids. This afternoon visit the **Carara Biological Reserve**, a tropical bird and wildlife sanctuary and one of the world's few nesting places for the scarlet macaw. Later check into your **Eco-Resort Hotel**, the **Villa Lapas** for a two night stay. The property is situated in a tropical rainforest.

#### **Meals - B,L,D Overnight: Tarcoles**

#### Day 7: Morning at Leisure - Crocodile Cruise

Enjoy the morning at leisure at your Eco-Resort surrounded by lush tropical gardens in the midst of a private 500 acre jungle reserve with a beautiful river flowing alongside the resort complex. If you are feeling adventurous take an optional excursion via Tranopy or Zip Line. Enjoy lunch at the resort before setting out for an exciting **Jungle Crocodile Safari Cruise**. The 2-hour cruise highlights crocodiles and spectacular bird-viewing while cruising the Tarcoles River.

#### **Meals - B,L,D Overnight: Tarcoles**

#### Day 8: Tarcoles - San Jose

Spend a leisurely morning at the resort. Later depart & travel towards San Jose. Enroute stop at the picturesque **Sarchi Artisan Village**, known as the cradle of Costa Rica's craftsmanship. This is the ideal place to shop for local souvenirs & crafts. Tonight enjoy a special **Farewell Dinner & Folklore Show**.

#### **Meals - B,L,D Overnight: San Jose**

#### Day 9: San Jose - Return to USA

Today transfer to the airport for your flight home full of wonderful memories of your **Natural Wonders of Costa Rica Tour**.

#### **Meal - B**

## International Tour Reservation Information

### CANCELLATION WAIVER & POST DEPARTURE PLAN

Payment of the per person Cancellation Waiver (waiver fee) guarantees full refund on all payments (including deposit), except the waiver fee itself, made for tour rates in case of cancellation up to the time & date of departure due to personal illness (medical documentation required) or death of a member of the immediate family (official documentation required). If the passenger must return early due to personal illness or death of a member of the immediate family, payment of the waiver fee guarantees a refund for the unused services. Payment of the waiver fee guarantees your return air transportation utilizing your original airlines tickets with no additional supplement. The waiver does not cover return transportation costs other than return air transportation utilizing original airline tickets. The waiver fee is fully refundable until 180 days prior to departure. **The waiver fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure.** The waiver is non-transferable and valid for each applicant only. The waiver does not cover any services such as airline tickets not purchased through Premier World Discovery. Post Departure coverage (Accident & Medical) is included. Brief description of coverage & benefits:

**Part A - Cancellation Waiver** (Up to Trip Cost)

**Part B - Post Departure Plan:** Trip Delay (\$100/Day-Max \$500), Baggage & Personal Effects (\$2,000), Baggage Delay (\$100/Day-Max \$500), Emergency Accident/Sickness Medical Expense (\$30,000), Emergency Evacuation/Repatriation (\$50,000), Accidental Death & Dismemberment (\$25,000), Emergency Travel Assistance (24/7-Included). All Cancellations, Claims & Inquiries under Part A will be handled by Premier World Discovery. All Claims & Inquiries under Part B will be handled by the Plan B Administrator. Full policy details available. Please note that your cancelled check or credit card statement will serve as your receipt for the policy.

**Cancellation Waiver & Post Departure Plan - \$220 per person**

### CANCELLATION FEES

Cancellations not covered by the waiver or if the waiver is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-75 days prior to departure: Deposit or Waiver is Retained
- Cancel 74-45 days prior to departure: 25% of total price
- Cancel 44-15 days prior to departure: 50% of total price
- Cancel 14 days or less prior to departure/no shows: No refunds

**DEPOSIT & FINAL PAYMENT**  
*A deposit of \$500 per person is due with reservation form to secure reservations.*  
*Final payment is due 75 days prior to departure.*

### RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. *Arbitration* - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. Itinerary and hotels are subject to change. CST #2048841-40

### PASSPORT INFORMATION

A valid passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports.

### LOCAL TAXES

Local airport departure taxes of approximately \$35 must be paid at the airport in local currency upon departure from Costa Rica. Local airport taxes are subject to change.

### IMPORTANT TOUR NOTES

- Some Day 1 flights may depart just after midnight/early am.
- Visit to Poas Volcano has an elevation 9,000 feet.
- Hotels on this tour are smaller & maybe considered rustic. Hotel properties are selected for location. Elevators & Air Conditioning may not always be available.



## RESERVATION FORM

Natural Wonders of Costa Rica  
 October 19, 2011 / Booking # 56635

**Mail reservation form to:**  
**Premier World Discovery**  
**2615 190th St Suite 200**  
**Redondo Beach, CA 90278**  
**Phone: (310) 372-3668**

**Make Checks Payable to:**  
**Premier World Discovery**

Enclosed please find a deposit in the amount of \$ \_\_\_\_\_ (\$500 per person) to secure reservations for \_\_\_\_\_ # of people.

I (We) wish to purchase Cancellation Waiver & Post Departure Plan at this time  Yes  No

Enclosed please find payment in the amount of \$ \_\_\_\_\_ (\$220 per person) to secure the Cancellation Waiver & Post Departure Plan.

Total Payment \$ \_\_\_\_\_

*New TSA Secure Flight Requirement*

Please submit names exactly as they appear on passports

Passport Name \_\_\_\_\_ Date of Birth (MM/DD/YY) \_\_\_\_\_ Gender  M  F

Roommate's Passport Name \_\_\_\_\_ (MM/DD/YY) \_\_\_\_\_  M  F

Your Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Telephone # \_\_\_\_\_ Emergency Contact/Telephone# \_\_\_\_\_

Payment by Credit Card (check one):      

Credit card #: \_\_\_\_\_ Exp. Date: \_\_\_\_\_

Amount to be charged: \_\_\_\_\_ Signature: \_\_\_\_\_ Today's Date: \_\_\_\_\_